

SINEE

Servo System Selection Guide

Reliable drives and solutions by technology



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Shenzhen SINE Electric Co., Ltd.

COMPANY PROFILE

- 2003 Established
- ¥ 64,500,000 Registered Capital
- ¥ 300,000,000 2018 Sales
- 30% Growth Rate
- ~270 Employee
- 4 Regional Center
- 36 Sales & Server Center



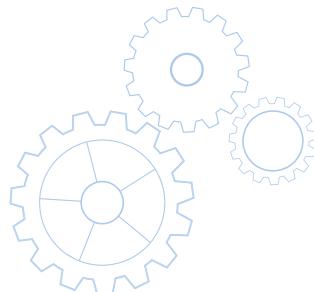
总部 Headquarters
子公司 Subsidiary
销售服务中心 Sales & Server Center

HONOR CERTIFICATION



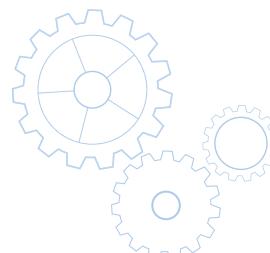


SINEE PRODUCT



SINEE CATALOG

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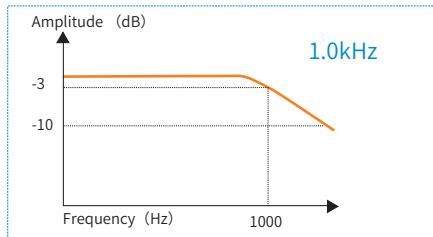
EA180 product line introduction



EA180 servo system – technical characteristics

High-speed response performance

- Up to 1.0KHz speed frequency response.
- Shortened positioning time.
- High-speed and high-accuracy real-time synchronous communication on basis of parallelized system design.



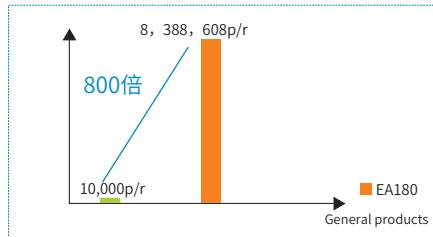
Small Size

- Size similar to Panasonic A6 series drive, matched with SINEE SES servo motor, can help to minimize the system volume.



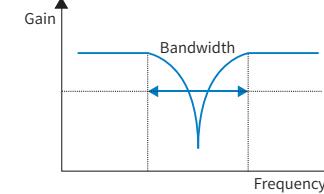
High-accuracy positioning

- Encoder of 17 bit incremental and 23 bit absolute value, with the powerful control performance, can make the positioning accuracy less than 5 encoder pulses.

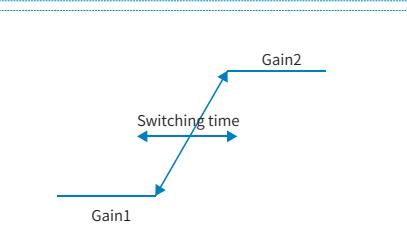


Intelligent controls

- Intelligentized resonance suppression**
The system has four (4) high-frequency resonance suppression notch filters, two (2) of them are the FFT-based ones; the others are manual ones.
Synchronously the vibration suppression filters are provided to minimize the vibration of long arm machine.



- Control gain switchover functions**
The control loop structure on the basis of PDFF may reduce overshooting efficiently.
The parameter self-adjustment on the basis of inertia may enhance the site adaptability.



Abundant product series

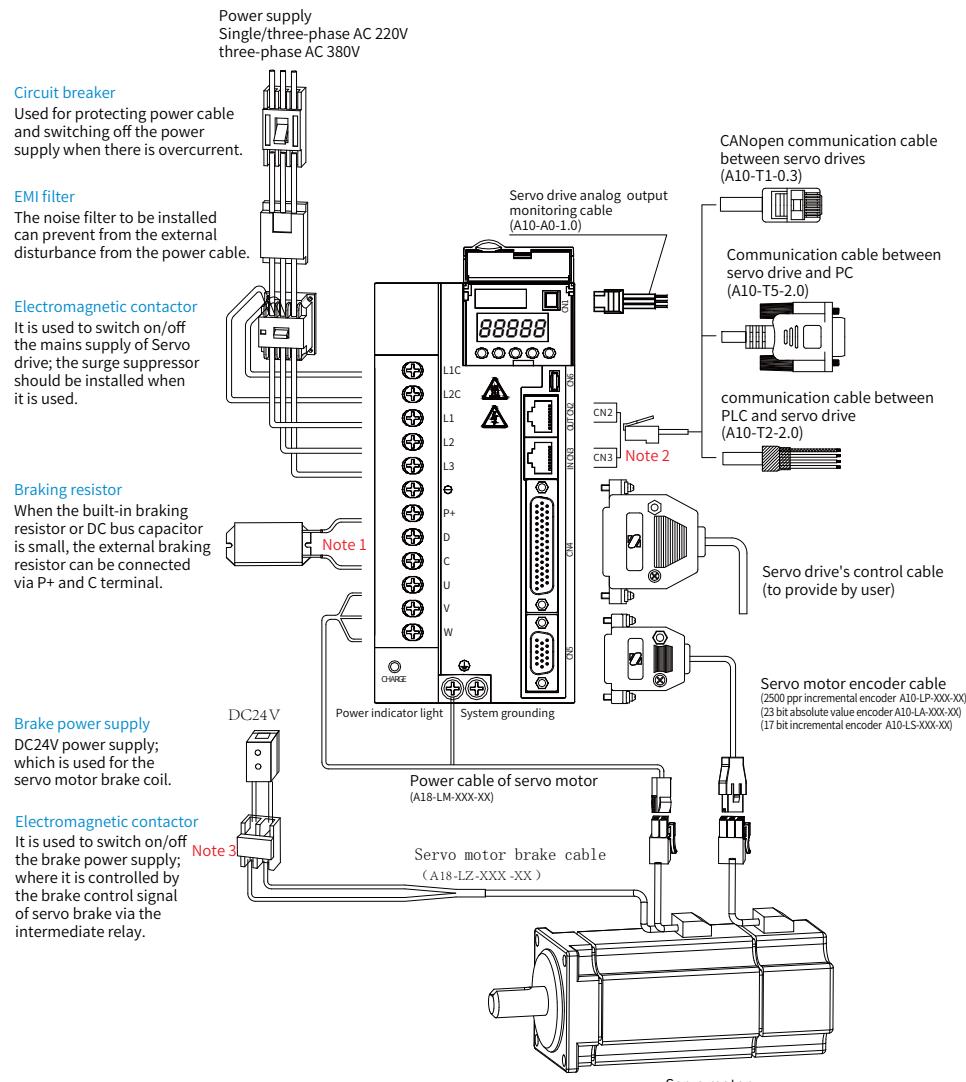
- Analog & pulse standard type and network type with EtherCAT® CANopen or RS485 protocol supported;
- 2500 ppr or serial type with 17 bit incremental or 23 bit absolute values encoder available



High reliability

- Complete protection function and EMC design**
Protection function design on the basis of overall reliability of motor and driver;
EMC design on the basis of graded optimization and system adaptability.
- High-performance motor material and technology ensure the system to run reliably**
Containing dysprosium-neodymium-ferroboron magnetic steel, high-strength shaft, Tamagawa encoder, large-size bearing, encapsulated by resin.

EA180 Wiring for analog and pulse command type servo system



EA180 Description for analog and pulse command type servo drive's terminal

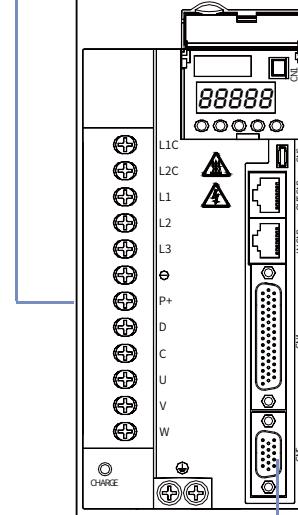
Main circuit terminals

Terminal mark	Terminal name	
L1C、L2C	Control power input terminal	
L1、L2、L3	Main circuit AC power input terminal	
P+、D、C	Terminal connecting with external braking resistor	
P+、 \ominus	DC bus sharing terminal	
U、V、W	Servo motor's connecting terminal	
PE	Grounding	

CN1 analog quantity monitoring terminal

Pin No.	Signal name	Functions
1	AO1	Analog output voltage: 0V~10V Maximum output current: 1mA
2	AO2	
3	GND	Analog output signal common earthing
4	Reserved	Can not connect with any signal cable

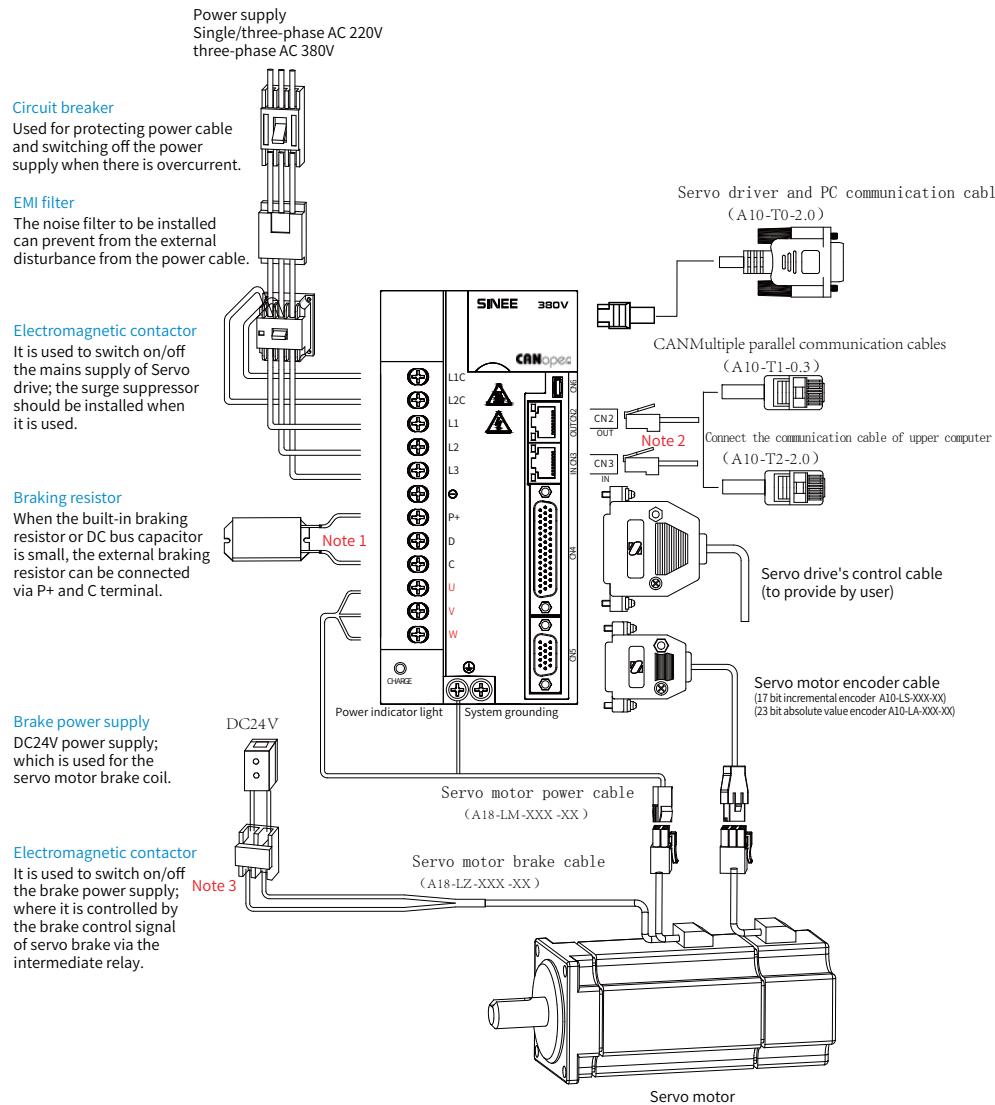
CN6 USBCommunication terminal
According to the USB2.0 specification



CN4 control terminal

Digital input	Signal name	Pin No.	Default function	
DI1	S-ON	5	Servo control Enable	
DI2	20	ALM-RST	Pulse error counter reset	
DI3	4	P-CLR	Inhibit positive drive	
DI4	19	P-OT	Inhibit Negative drive	
DI5	3	N-OT	Pulse inhibited	
DI6	18	INHIBIT	Pulse forbid	
DI7	2	ORPG	Origin regression detection signal	
DI8	17	SHOM	The origin of regression Enable	
COM+	21	DI input common front end		
+24V	25/40	Internal 24V power supply, voltage range: +20V ~ 26V, maximum output current 200mA		
COM	7/22/36			
+5V	6	+5V power supply, maximum output current 50mA		
+10V	44	+10v power supply, maximum output 5mA		
GND	43			
DO1	8	S-RDY+	Servo ready, connected as available for receiving S-ON signal	
DO1-	37	S-RDY-		
DO2	23	BK+	Brake control signal	
DO2-	38	BK-		
DO3	9	COIN+	Position arrival signal	
DO3-	39	COIN-		
DO4	24	ALM+	Connected when there is fault	
DO4-	10	ALM-		
DO5	41	Disabled	No preset features	
PA+	28	Pulse A frequency division positive		
PA-	13	Pulse A frequency division negative	Max. current 20mA	
PB+	12	Pulse B frequency division positive		
PB-	27	Pulse B frequency division negative	Max. current 20mA	
PZ+	11	Pulse Z frequency division positive		
PZ-	26	Pulse Z frequency division positive	Max. current 20mA	
OCZ	35	Z pulse collector open circuit output, maximum permissible input current 40mA		
GND	42			
AI1	15	Analog quantity input signal, resolution 12 bits, maximum allowable input voltage $\pm 12V$.		
AI2	30			
GND	14/29	Analog input signal grounding		
PULHIP	1	Position pulse uSER 24V power supply	Input pulse command style: Differential pulse input, open-collector input	
PULSE+	33	Position pulse command +		
PULSE-	34	Position pulse command -	Input pulse form: Pulse + direction, A, B phase orthogonal pulse, C/W/CW pulse.	
PULHIS	16	Directional pulse uSER 24V power supply		
SIGN+	31	Differential position's directional command		
SIGN-	32	Differential position's directional command		

EA180C Wiring for CANopen network type Servo system



EA180C Description for CANopen network Servo drive's terminal

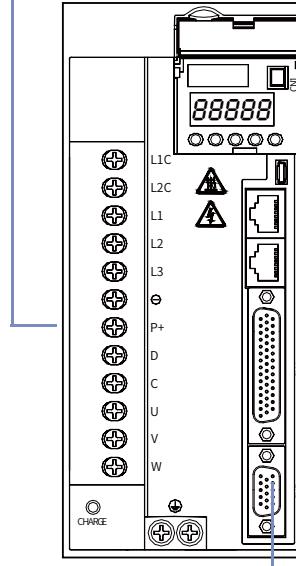
Main circuit terminals

Terminal mark	Terminal name
L1C, L2C	Control power input terminal
L1, L2, L3	Main circuit AC power input terminal
P+, D, C	Terminal connecting with external braking resistor
P+, Θ	DC bus sharing terminal
U, V, W	Servo motor's connecting terminal
PE	Grounding

CN1 analog quantity monitoring terminal

Pin No.	Signal name	Functions
1	AO1	Analog output voltage: 0V~10V Maximum output current: 1mA
2	AO2	Analog output signal
3	GND	Common earth
4	Reserved	Can not connect with any signal cable

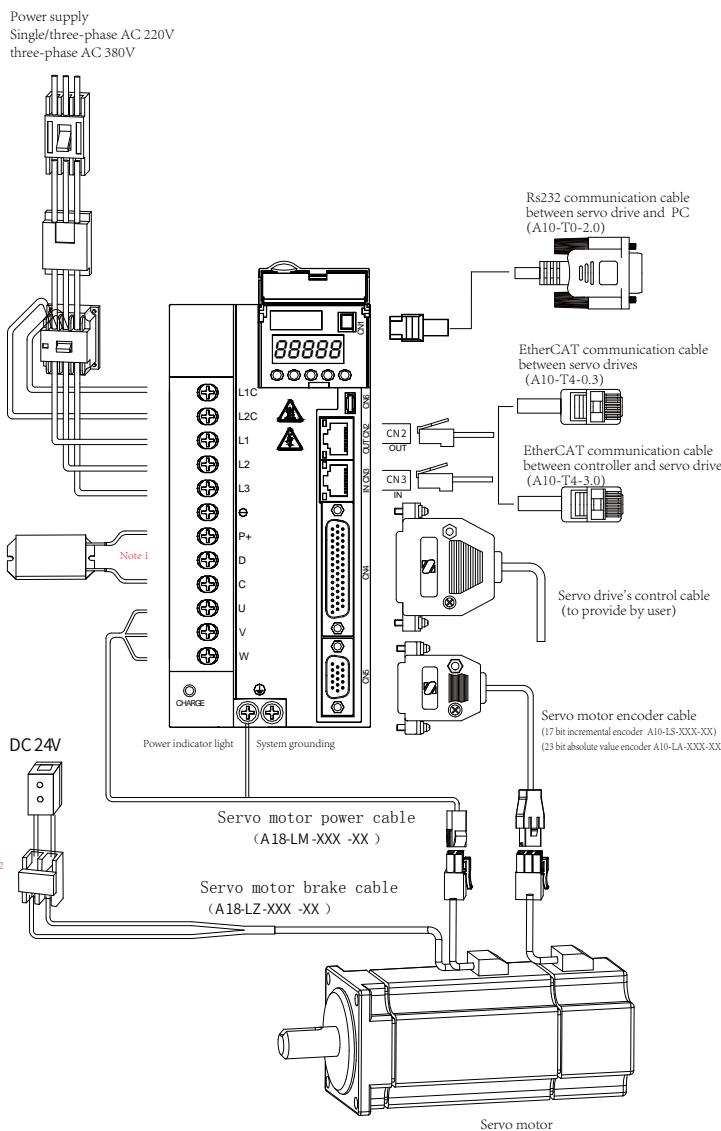
CN6 USBCommunication terminal According to the USB2.0 specification



CN4 control terminal

Signal name	Pin No.	Default function
D11	5	S-ON Servo Enable
D12	20	ALM-RST Alarm fault reset
D13	4	P-CLR Pulse error counter reset
D14	19	P-OT Inhibit positive drive
D15	3	N-OT Inhibit Negative drive
D16	18	INHIBIT Pulse Inhibited
D17	2	ORPG Origin regression detection signal
D18	17	SHOM The origin of regression Enable
COM+	21	DI input common positive port
+24V	25/40	Internal 24V power supply, voltage range +20V~26V, maximum output current 200mA
COM	7/22/36	+20V~26V, maximum output current 200mA
+5V	6	+5V power supply, maximum output current 50mA
+10V	44	+10V power supply, maximum output 5mA
GND	43	
DO1	8	S-RDY+ Servo motor ready, receive S-ON Signal time link
DO1-	37	S-RDY- S-ON Signal time link
DO2	23	BK+ Brake control signal
DO2-	38	BK- Brake control signal
DO3	9	COIN+ Position arrival signal
DO3-	39	COIN- Position arrival signal
DO4	24	ALM+ Link when failure occurs
DO4-	10	ALM- Link when failure occurs
DO5	41	No preset features
PA+	28	A pulse frequency division output positive
PA-	13	A pulse frequency division output negative
PB+	12	B pulse frequency division output positive
PB-	27	B pulse frequency division output negative
PZ+	11	Z pulse frequency division output positive
PZ-	26	Z pulse frequency division output negative
O CZ	35	Z pulse collector open circuit output, maximum permissible input current 40mA
GND	42	
A11	15	Analog input signal, resolution ratio 12 place, maximum permissible input voltage ±12V
A12	30	Maximum permissible input voltage ±12V
GND	14/29	Analog input signal end

EA180E Wiring for EtherCAT network type Servo system



EA180E Description for EtherCAT network Servo drive's terminal

CN 1 RS232 communication terminal

Pin No.	Signal name	Functions
1	RS232-RXD	RS232 signal receiving terminal
2	Reserved	Can not connect with any signal cable
3	RS232-TXD	RS232 signal transmitting terminal
4	GND	RS232 communication reference grounding

CN2, CN3 EtherCAT communication terminal

IN CN3		OUT CN2	
Pin No.	Signal name	Pin No.	Signal name
1	TD+	1	TD+
2	TD-	2	TD-
3	RD+	3	RD+
4		4	
5		5	
6	RD-	6	RD-
7		7	
8		8	

CN4 control terminal

Signal name	Pin No.	Default function
Digital input		
DI1	5	P-OT Positive drive Inhibited
DI2	20	N-OT Negative drive Inhibited
DI3	4	ORPG Homing detection signal
DI4	19	ALM-RST Alarm fault reset
DI5	3	GAIN-SEL Gain switch
DI6	18	J-SEL Ratio of inertias changeover
DI7	2	P-CLR Pulse error counter reset
DI8	17	INHIBIT Pulse Inhibited
COM +	21	Digital input common positive port
Power supply		
+24V	25/40	Internal 24V power supply, voltage range: +20V ~ 26V, maximum output current 200mA
COM	7/22/36	
+5V	6	+5V power supply, maximum output current: 50mA
GND	43	
Digital output		
DO1	8	S-RDY+ Servo ready, connected as available for receiving S-ON signal
DO1-	37	S-RDY-
DO2	23	BK+ Brake control signal
DO2-	38	BK-
DO3	9	COIN+ Position arrival signal
DO3-	39	COIN-
DO4	24	ALM+ Connected when there is fault
DO4-	10	ALM-

CN5 Encoder terminal

Pin No.	Signal name
1	SD+
3	SD-
5	+5V
10	GND
shell	PE

Note 1: when using external brake resistance, the short connector between P+ and D must be removed and the brake resistance parameters must be set correctly on the driver.
Note 2 servo motor brakes are strongly recommended to be controlled by DO terminals defined as BK functions of the servo driver. At the same time, the servo driver DO terminal, its load capacity is only Can drive intermediate relays and cannot be used to drive electromagnetic contactors.

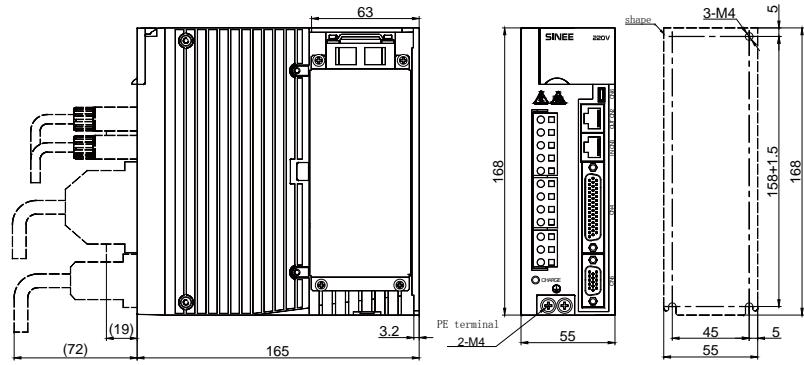
Instruction for EA180 servo drive

EA 180 E - 6R2 - 2 B - XX
 ① ② ③ ④ ⑤ ⑥ ⑦

① Product: Servo drive	④ Rated output current:	⑥ Type of encoder
② Series: 180 series	0R9 — 0.9A 026 — 26A	A: 2500ppr encoder B: Tamagawa serial encoder
③ Empty: Analog & pulse type	⑤ Rated power supply and voltage	⑦ Special specifications
E:EtherCAT network type	1. Single-phase AC220V	
C: CANopen network type	2. Three-phase AC220V	
P: PROFINET network type	3. Three-phase AC380V	

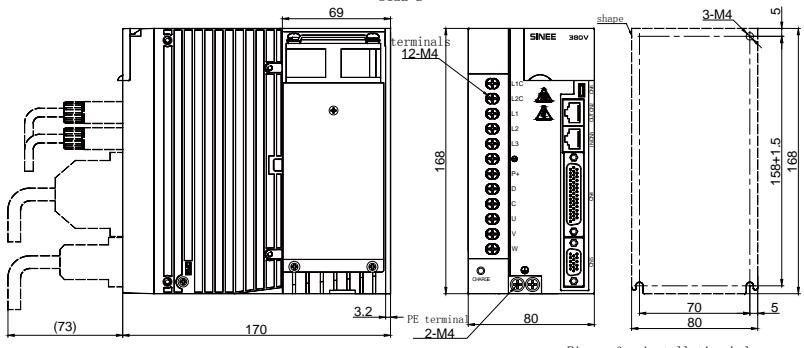
Voltage	Drive model	Rated motor power (kW)	Rated current (A)	Max. current (A)	Structure	Adapting motor encoder	
Single/three-phase 220V	EA180□-0R9-1□	0.05	0.9	3.15	SIZE A	□A: 2500ppr incremental type □B: Tamagawa serial encoder	
	EA180□-1R6-1□	0.2	1.6	5.6			
	EA180□-2R5-1□	0.4	2.5	9.0			
	EA180□-4R8-2□	0.75	4.8	14.4	SIZE B		
Three-phase 220V	EA180□-6R2-2□	1	6.2	18.6			
	EA180□-011-2□	1.5	11	30	SIZE C		
	EA180□-5R6-3□	1.5	5.6	15			
	EA180□-8R5-3□	2	8.5	20			
	EA180□-013-3□	3	13	30	SIZE D		
	EA180□-018-3□	4.4	18	45			
	EA180□-021-3□	5.5	21	55			
	EA180□-026-3□	7.5	26	65			

EA180 series Servo drive size



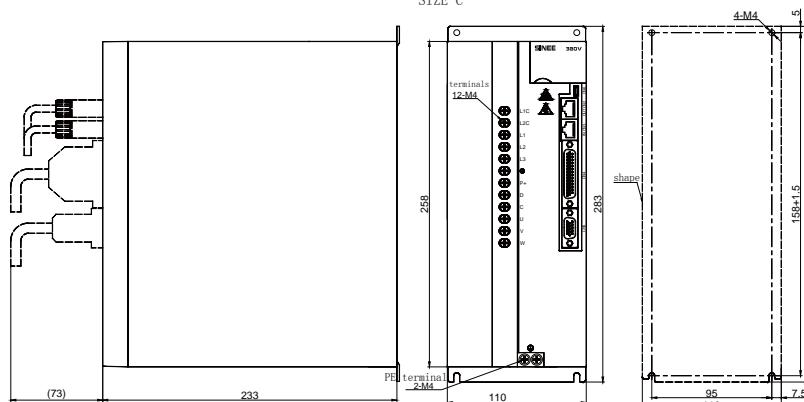
EA180-4R8-2□ EA180-6R2-2□

SIZE B



EA180-5R6-3□ EA180-8R5-3□ EA180-013-3□ EA180-011-2□

SIZE C



EA180-018-3□ EA180-021-3□ EA180-026-3□

SIZE D

Note: Size D will be changed with the product updated, notification might delay.

Technical specification

■ EA180 Servo drive

Item		Specification	
Basic specification	Control type	IGBT PWM control sine wave current driving	
	Feedback	Supporting incremental 2500 ppr encoder, 17 bit incremental encoder, 23 bit absolute encoder	
	Six (6) control modes	Speed control, position control, torque control, speed/position control, torque/speed control, position/torque control	
	Front panel	5 buttons, 5 LED places	
	Regenerative brake (note 1)	Built in braking unit and resistor, allowing to connect with the external braking resistor.	
	Ambient temperature	Operating temperature 0~40°, storage temperature: -20° ~ 85°	
	Ambient humidity	Operating/storage: ≤90%RH (without condensation)	
	Altitude	≤1,000m	
	Vibration-resisting impact strength	Oscillation: ≤4.9m/s ² (no work is allowed at the point of resonance); impact: ≤19.6m/s ²	
	Protection degree	IP10	
Performance	Class of pollution	2	
	Type of cooling (note2)	Fan cooling	
	Speed fluctuation ratio	0~100% load: 0.3% maximally Rated voltage variance ratio: 0~30% : 0.3% maximally	On the basis of 23 bit encoder and at the rated speed
	Ambient temperature	0~30° : 0.3% maximally	
	Speed ratio	1:3000 (2500ppr encoder) 1:5000 (17 bit and 23 bit encoder)	Continuous and stable operating at rated load: minimum speed/rated speed
	Frequency bandwidth	800Hz (17 bit encoder)	
	Torque control accuracy	±3% (current repeated accuracy)	
	Soft start time setting	0~30s (setting acceleration and deceleration respectively)	
	Feed-forward compensation	0~100% (setting the resolution 1%)	
	Position control mode	Positioning completion width: 1'65535 command unit (setting the resolution 1 command unit) Minimum setting time: 5ms (no-load, when the positioning completes at the rated speed)	

■ EA180 analog & pulse type servo drive

Item		Specification	
Speed torque control mode	Input signal	Command voltage	+/-10V resolution 12 bits (the motor rotates positively when there is positive command note3)
	Speed command input	Input impedance: 5.1 ohm approximately Circuit constant: 200us	
	Torque command input	Command voltage: ±10V resolution 12 bits Input impedance: 5.1 ohm approximately Circuit constant: 200us	
	Multi-stage speed command	The default use of D15 (CMD0), D16 (CMD1), D17 (CMD2), D18 (CMD3) signal mix is used to realize 16-section speed selection	
	Position control mode	Input signal	Input form: Differential drive: open-collector circuit Pulse form: Pulse + direction: orthogonal pulse : CW/CCW Input pulse frequency: Differential drive: max. 500Kpps; open-collector circuit: max. 200Kpps Command pulse wave filtration: Allowing to setting the pulse filtering parameters
		Multi-stage position command	Allowing to set the D15 (CMD0), D16 (CMD1), D17 (CMD2), D18 (CMD3) signal mix to realize 16-section position selection (the one with the terminal capable of making CTRG trigger signal is provided separately).
		Command sliding mode	16-section position progressive mode, using CTRG terminal single triggering
		Internal open-collector power	Lowpass filtering, moving-average filters
		Internal current-limiting resistance	+24V Open-collector circuit: 2.2kΩ Differential drive: 200Ω
		Output signal	Output form: Phase A, B and Z: differential output Phase Z: OC output The pulse width of the Phase Z can be adjusted, max. 3ms
		Frequency dividing ratio	Random frequency dividing: the number of frequency dividing can be the one of 4 times before frequency or after frequency.

Note1:without built-in brake resistor below 2R8

Note2:natural cooling below 2R8

Note3:face to shaft, shaft anticlockwise rotation is positive rotation.

Input/output signal	Internal functions	Specification
Digital input	Modifiable signal distribution	8-way DI Servo enabled, fault resetting, position pulse error counter clearing, speed command direction selection, position/speed multi-stage switch, zero-position fixing enabled, internal command triggering, control mode switch, pulse Inhibited, positive drive Inhibited, negative drive Inhibited, Negative drive Inhibited, second torque limit, positive inching, negative inching, others
Digital input	Modifiable signal distribution	4-way DO Servo ready, brake output, motor rotary output , zero-speed signal, speed proximity, speed arrival, position proximity, position arrival, torque limit, speed limit, warning output, fault output, others
Overrun prevention function		P-OT, N-OT take effect, deceleration stop
Origin return		Optional 35 origin return modes
Electronic gear ratio		N/M time N: 1'65535 M: 1'65535 Allowing to switch the molecule of 4 types of electronic gear ratios via terminal
LED display		5-bit LED display: main circuit CHARGE Overvoltage, undervoltage , overcurrent, overspeed, IGBT overheat, overload, encoder abnormality, large position error, EEPROM fault, others
Protection function		
Analog quantity output for observation		2-way AO: DCO~10V, maximum output current: 1mA Allowing to set the observation object
Communication function	Communication mode	RS232, RS485 Modbus RTU,
	Communication protocol	
	Others	Two-stage gain switch, automatic gain adjustment, 4 groups of alarm records, JOG operation

■ EA180E EtherCAT network type Servo drive

Input/output signal	Internal functions	Specification
Digital input	Modifiable signal distribution	8-way DI Servo enabled, fault resetting, position pulse error counter clearing, speed command direction selection, position/speed multi-stage switch, zero-position fixing enabled, internal command triggering, control mode switch, pulse Inhibited, positive drive Inhibited, negative drive Inhibited, second torque limit, positive inching, negative inching, others
Digital output	Modifiable signal frequency dividing	4-way DO Servo ready, brake output, motor rotary output , zero-speed signal, speed proximity, speed arrival, position proximity, position arrival, torque limit, speed limit, warning output, fault output, others
Overrun prevention function		P-OT, N-OT take effect, deceleration stop
LED display		5-bit LED display: main circuit CHARGE Overvoltage, undervoltage , overcurrent, overspeed, IGBT overheat, overload, encoder abnormality, large position error, EEPROM fault, others
Protection function		
Others		Two-stage gain switch, automatic gain adjustment, 4 groups of alarm records, JOG operation
Communication mode		RS232, EtherCAT Synchronizing cycle: lms or its integral multiple
	EtherCAT bus communication	Supporting COE protocol and the following operation modes: Profile position mode Profile velocity mode Profile torque mode Interpolation position mode Cyclic synchronous position mode Cyclic synchronous velocity mode Cyclic synchronous torque mode Homing mode

■EA180C CANopen network Servo drive

Item		Specification
Input/output signal	Digital input	Modifiable signal distribution 8-way DI Servo enabled, fault resetting, position pulse error counter clearing, speed command direction selection, position/speed multi-stage switch, zero-position fixing enabled, internal command triggering, control mode switch, pulse Inhibited, positive drive Inhibited, Negative driveInhibited, second torque limit, positive inching, negative inching, others
	Digital output	Modifiable signal frequency dividing 4-way DO Servo ready, brake output, motor rotary output, zero-speed signal, speed proximity, speed arrival, position proximity, position arrival, torque limit, speed limit, warning output, fault output, others
Internal functions	Overrun prevention function	P-OT, N-OT take effect, deceleration stop
	LED display	5-bit LED display: main circuit CHARGE
	Protection function	Overvoltage, undervoltage, overcurrent, overspeed, IGBT overheat, overload, encoder abnormality, large position error, EEPROM fault, others
	Others	Two-stage gain switch, automatic gain adjustment, 4 groups of alarm records, JOG operation
Communication functions	Communication mode	RS232, RS485, CANopen
		Synchronizing cycle: 1ms or its integral multiple
		Supporting the following operation modes: Profile position mode Profile velocity mode Profile torque mode Homing mode

SER/SES series servo motor model number description

SER 08 - 0R7- 30- 2 F A Y 1 -XX

Position 1 - series	Position 2 - motor flange size	Position 3 - motor's rated output power
SER: standard servo motor SES: high-performance servo motor	04: 40mm 06: 60mm 08: 80mm 09: 86mm 11: 110mm 13: 130mm 18: 180mm	0R1: 100W OR2: 200W OR4: 400W OR7: 750W OR8: 850W 1R0: 1000W 1R2: 1200W 1R3: 1300W 1R5: 1500W 1R8: 1800W 2R0: 2000W 3R0: 3000W 4R0: 4000W 4R4: 4400W 5R5: 5500W 7R5: 7500W
Position 4 - motor's rated speed		
10: 1000rpm 15: 1500rpm 20: 2000rpm 25: 2500rpm 30: 3000rpm		
Position 5 - voltage classes	A: low inertia B: intermediate inertia C: high inertia	
Position 6 - type of encoder	Y: with the U-type key slot, with the screw holes(note) A: 2500 ppr incremental encoder B: 17 bit incremental encoder F: 23 bit absolute value encoder	Position 7 - type of inertia Position 8 - shaft end Position 9 - type selection Position 10 - special specification

Note: some products may have the double-cyclic key slots; except for 130 flange motor, the width and height of key is as same as that of the U-shape key slot.

SER/SES servo motor – common characteristics

Motor's insulation class	F class
Voltage resistance of insulation	1500V 60s
Insulation resistance	DC500V, 10MΩ or above
Motor's temperature resistance class	B
Degree of protection	Totally closed self-cooling IP 65 (except for shaft through part)
Operating environment	Ambient temperature: 0 ~ 40°C Relative humidity: 20 ~ 80% (without condensation)
Installation mode	Flange installation
Direction of rotation	Anticlockwise (CCW) rotation when watching from the load side under the positive rotation command.

Specification for brake

Motor Type	Motor's rated torque (N·m)	Brake's friction torque (N·m)	Input voltage (V±10%)	Rated power for DC 24V (W±7%)	brake time (ms)	close time (ms)
SES04-005/0R1-30-00001	0.16/0.32	0.35		4	15	30
SER/SES06-0R2-30-00001	0.64			6.3	30	90
SER/SES06-0R4-30-00001	1.27			10.4	40	100
SER/SES08-0R7-00-00001	2.4/3.5					
SER/SES08-1R0-30-00001	3.2					
SER09-0R7-30-00001	2.4					
SER11-0R6-30-00001	2					
SER11-1R0-20-00001	5					
SER11-1R2-30-00001	4					
SER11-1R8-30-00001	6					
SER13-1R0-00-00001	3.27/4.77/9.55					
SER13-1R5-00-00001	4.78/7.16/14.3					
SER13-2R0-00-00001	6.5/9.55					
SER13-3R0-00-00001	9.55/14.32					
SES13-0R8-15-00001	5.39		10			
SES13-1R3-15-00001	8.34		20			
SES13-1R8-15-00001	11.5					
SES18-2R9-15-00001	18.6					
SES18-4R4-15-00001	28.4		40			
SES18-5R5-15-00001	35					
SES18-7R5-15-00001	48	80		25	100	230
				49	120	250

Note:

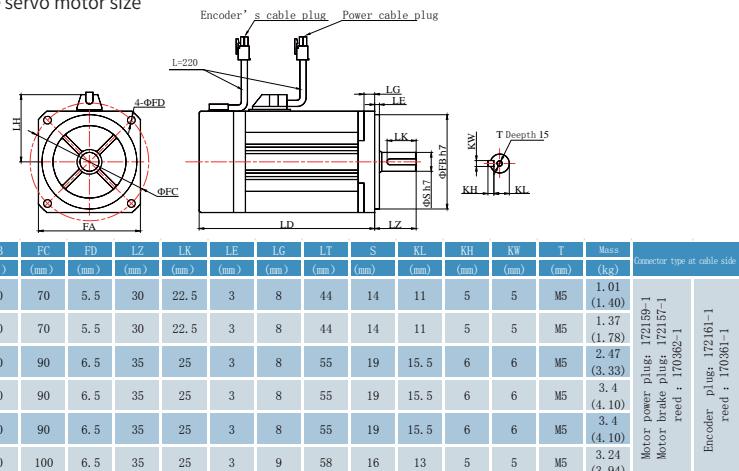
1: Brake only can be used at motor standstill

2: 24V control power is supplied by customer

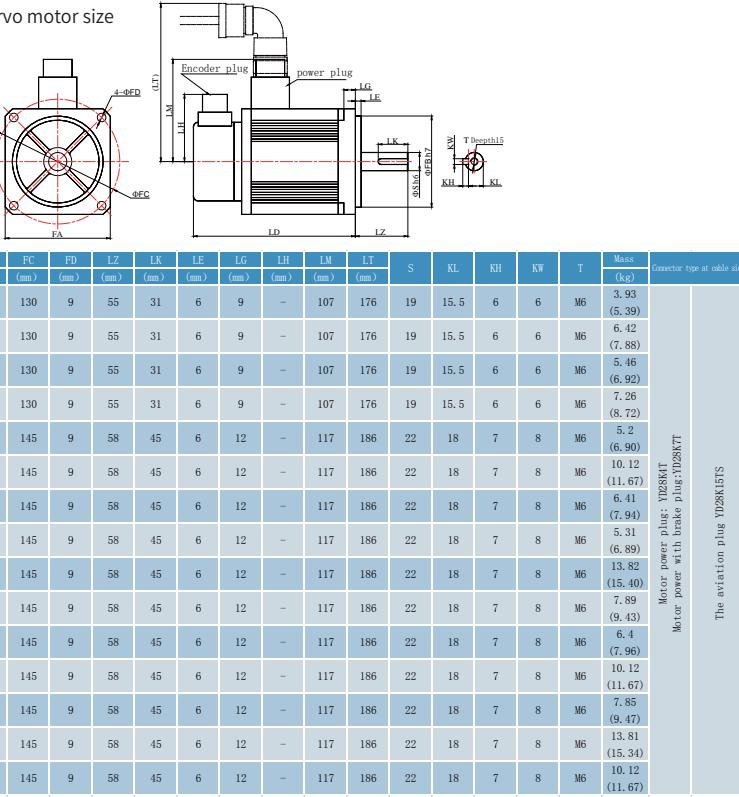
3: The brake time changes with the specific product

SER series servo motor installation size

■ SER series 60、80、86 flange servo motor size



■ SER series 110、130 flange servo motor size



SES series servo motor installation size

■ SES series 40、60、80 flange servo motor size

Motor model number	LD	FA	FB	FC	FD	LZ	LK	LE	LG	LT	S	KL	KH	KW	T	Mass (kg)	Connector type at cable side		
																	Encoder plug	Brake plug	power plug
SES04-005-30-2□AY□	86.5 (119.5)		40	30	46	4.5	25.5	14	3	8	37	8	6.3	3	3	M3	0.4 (0.6)		
SES04-0R1-30-2□AY□	100.5 (133.5)		40	30	46	4.5	25.5	14	3	8	37	8	6.3	3	3	M3	0.47 (0.67)		
SES06-0R2-30-2□BY□	93.7 (120.2)		60	50	70	4.5	30	20	3	8	48	14	8.5	4	4	M4	1.01 (1.4)		
SES06-0R4-30-2□BY□	110.7 (137.2)		60	50	70	4.5	30	25	3	8	48	14	11	5	5	M5	1.37 (1.78)		
SES08-0R7-30-2□BY□	122.4 (150.6)		80	70	90	6.3	35	25	3	10	58	19	15.5	6	6	M5	2.47 (3.33)		
SES08-1R0-30-2□BY□	136.4 (164.6)		80	70	90	6.3	35	25	3	10	58	19	15.5	6	6	M5	3.4 (4.1)		

Note: Only two shadowed hole is available for SES04 motor

■ SES series 130、180 flange servo motor size

Motor model number	LD	FA	FB	FC	FD	LZ	LK	LE	LG	LH	IM	LT	S	KL	KH	KW	T	Mass (kg)	Connector type at cable side			
																			Encoder cable socket	Brake cable socket	Power cable socket	
SES13-0R8-15-3FBY□	150.9 (183.4)	130	110	145	9	58	27.5	6	12	63.3	105	230	12	28	19	16	5	5	M5	5.83 (17.8)		
SES13-1R3-15-3FBY□	166.9 (199.4)	130	110	145	9	58	28	6	12	63.3	105	230	12	28	22	18.5	6	6	M5	7.25 (9.3)		
SES13-1R8-15-3FBY□	184.9 (217.4)	130	110	145	9	58	29	6	12	63.3	105	230	12	28	24	20	8	8	M5	8.8 (10.8)		
SES18-2R9-15-3FBY□	173.3 (231)	180	114.3	200	13.5	79	65	3.2	18	63.3	135.5	230	0	35	35	30	8	10	M12	13 (19.5)		
SES18-3R6-20-3FBY□	197.3 (324)	180	114.3	200	13.5	79	65	3.2	18	63.3	135.5	230	0	35	35	30	8	10	M12	17.5 (24)		
SES18-4R4-15-3FBY□	197.3 (324)	180	114.3	200	13.5	79	65	3.2	18	63.3	135.5	230	0	35	35	30	8	10	M12	17.5 (24)		
SES18-5R5-15-3FBY□	236.3 (278)	180	114.3	200	13.5	113	96	3.2	18	114.3	145.5	230	0	42	42	37	10	12	M16	22 (27.8)		
SES18-7R5-15-3FBY□	282.3 (324)	180	114.3	200	13.5	113	96	3.2	18	114.3	145.5	230	0	42	42	37	10	12	M16	29.5 (35)		

Power terminal pin layout at motor side

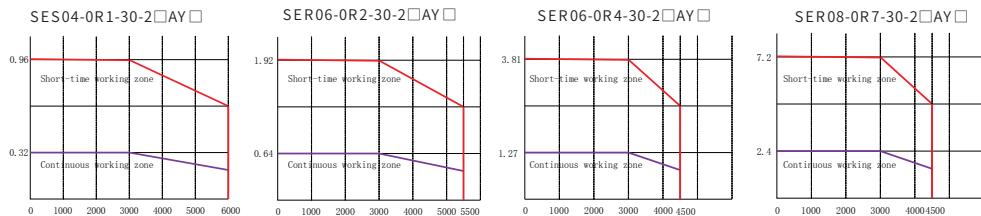
Connector type	Pin layout		Pin No	Function
TE 172159-1			1	U
			2	V
			3	W
			4	PE
YD28K4TS			1	PE
			2	U
			3	V
			4	W
YD28K7TS			1	PE
			2	U
			3	V
			4	W
			5	24V (brake)
			6	0V (brake)
			7	空
MS3108A18-10S MS3108A22-22S MS3108A32-17S			A	U
			B	V
			C	W
			D	PE

Encoder terminal pin layout at motor side

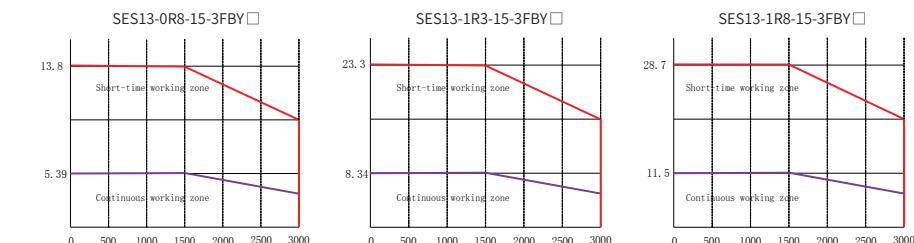
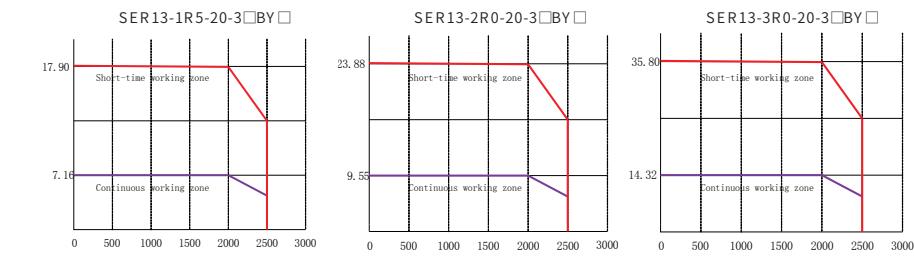
Connector type	TE 172163-1	TE 172161-1	YD28K15TS	CM10-SP10S-MD																																																																																																																								
2500ppr incremental encoder	<table border="1"> <thead> <tr> <th>Signal name</th> <th>Pin No</th> <th>Signal name</th> <th>Pin No</th> </tr> </thead> <tbody> <tr> <td>A+</td> <td>9</td> <td>V+</td> <td>10</td> </tr> <tr> <td>A-</td> <td>13</td> <td>V-</td> <td>12</td> </tr> <tr> <td>B+</td> <td>4</td> <td>W+</td> <td>11</td> </tr> <tr> <td>B-</td> <td>14</td> <td>W-</td> <td>15</td> </tr> <tr> <td>Z+</td> <td>7</td> <td>+5V</td> <td>2</td> </tr> <tr> <td>Z-</td> <td>5</td> <td>GND</td> <td>3</td> </tr> <tr> <td>U+</td> <td>6</td> <td>PE</td> <td>1</td> </tr> <tr> <td>U-</td> <td>8</td> <td></td> <td></td> </tr> </tbody> </table>	Signal name	Pin No	Signal name	Pin No	A+	9	V+	10	A-	13	V-	12	B+	4	W+	11	B-	14	W-	15	Z+	7	+5V	2	Z-	5	GND	3	U+	6	PE	1	U-	8			<table border="1"> <thead> <tr> <th>Signal name</th> <th>Pin No</th> <th>Signal name</th> <th>Pin No</th> </tr> </thead> <tbody> <tr> <td>A+</td> <td>4</td> <td>V+</td> <td>11</td> </tr> <tr> <td>A-</td> <td>7</td> <td>V-</td> <td>14</td> </tr> <tr> <td>B+</td> <td>5</td> <td>W+</td> <td>12</td> </tr> <tr> <td>B-</td> <td>8</td> <td>W-</td> <td>15</td> </tr> <tr> <td>Z+</td> <td>6</td> <td>+5V</td> <td>2</td> </tr> <tr> <td>Z-</td> <td>9</td> <td>GND</td> <td>3</td> </tr> <tr> <td>U+</td> <td>10</td> <td>PE</td> <td>1</td> </tr> <tr> <td>U-</td> <td>13</td> <td></td> <td></td> </tr> </tbody> </table>	Signal name	Pin No	Signal name	Pin No	A+	4	V+	11	A-	7	V-	14	B+	5	W+	12	B-	8	W-	15	Z+	6	+5V	2	Z-	9	GND	3	U+	10	PE	1	U-	13			<table border="1"> <thead> <tr> <th>Signal name</th> <th>Pin No</th> <th>Signal name</th> <th>Pin No</th> <th>Signal name</th> <th>Pin No</th> </tr> </thead> <tbody> <tr> <td>+5V</td> <td>1</td> <td>+5V</td> <td>2</td> <td>+5V</td> <td>4</td> </tr> <tr> <td>GND</td> <td>2</td> <td>GND</td> <td>3</td> <td>GND</td> <td>9</td> </tr> <tr> <td>SD+</td> <td>5</td> <td>SD+</td> <td>4</td> <td>SD+</td> <td>1</td> </tr> <tr> <td>SD-</td> <td>6</td> <td>SD-</td> <td>7</td> <td>SD-</td> <td>2</td> </tr> <tr> <td>VD+</td> <td>3</td> <td>VD+</td> <td>14</td> <td>VD+</td> <td>6</td> </tr> <tr> <td>VD-</td> <td>4</td> <td>VD-</td> <td>15</td> <td>VD-</td> <td>5</td> </tr> <tr> <td>PE</td> <td>9</td> <td>PE</td> <td>1</td> <td>PE</td> <td>10</td> </tr> </tbody> </table>	Signal name	Pin No	Signal name	Pin No	Signal name	Pin No	+5V	1	+5V	2	+5V	4	GND	2	GND	3	GND	9	SD+	5	SD+	4	SD+	1	SD-	6	SD-	7	SD-	2	VD+	3	VD+	14	VD+	6	VD-	4	VD-	15	VD-	5	PE	9	PE	1	PE	10	
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SER/SES series servo motor torque and speed characteristic curve graph

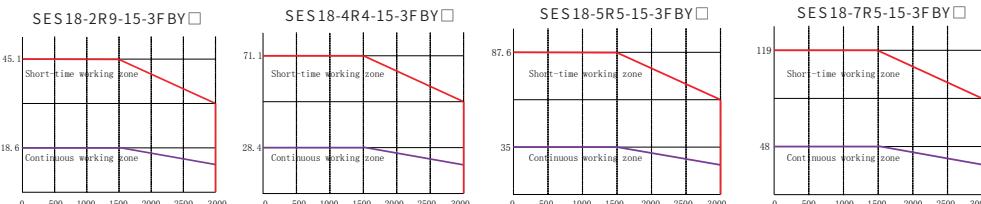
40、60、80 flange servo motor torque and speed characteristic curve graph



130 flange servo motor torque and speed characteristic curve graph



180 flange servo motor torque and speed characteristic curve graph



SER series servo motor parameter table

Servo motor model	Voltage	Rated power	Rated speed	Max. speed	Rated current	Instantaneous maximum current	Rated torque	Instantaneous maximum torque	Torque constant	Rotational inertia	Adapting driver EA180-□-
	V	W	rpm	rpm	A	A	Nm	Nm	Nm/A	Kg. cm ² *10 ⁻⁴	
SER06-0R2-30-2□AY□	AC 220	200	3000	5500	1.2	3.6	0.64	1.92	0.53	0.18(0.18)	1R6-1□
SER06-0R4-30-2□AY□		400	3000	4500	2.3	6.9	1.27	3.81	0.55	0.3(0.3)	2R5-1□
SER08-0R7-30-2□AY□		750	3000	4500	4.3	12.9	2.4	7.2	0.56	1.01(1.02)	4R8-2□
SER08-0R7-20-2□AY□			2000	3000	3	9	3.5	10.5	1.17	1.59(1.6)	
SER08-1R0-30-2□AY□		1000	3000	4000	4	12	3.2	10.5	0.88	1.59(1.6)	
SER09-0R7-30-2□BZ□		750	3000	4000	3.4	10.2	2.4	7.2	0.71	2.42(2.43)	
SER11-0R6-30-2□BY□		600	3000	4000	2.5	7.5	2	6	0.8	3.03(3.05)	2R5-1□
SER11-1R0-20-2□BY□		1000	2000	2500	5	15	5	15	1	7.22(7.24)	6R2-2□
SER11-1R2-30-2□BY□		1200	3000	3500	4.9	14.7	4	12	0.82	5.54(5.56)	
SER11-1R8-30-2□BY□		1800	3000	3500	6.6	19.8	6	18	0.91	8.55(8.57)	011-2□
SER13-0R7-20-2□BY□		750	2000	2500	3.88	11.6	3.65	10.95	0.94	6.17(6.19)	4R8-2□
SER13-1R0-10-2□BY□		1000	1000	1500	4.72	14.2	9.55	28.65	2.02	17.14(17.16)	6R2-2□
SER13-1R0-20-2□BY□			2000	2500	4.72	14.2	4.77	14.31	1.01	8.71(8.73)	
SER13-1R0-30-2□BY□			3000	3500	4.96	14.9	3.27	9.81	0.66	6.17(6.19)	
SER13-1R5-10-3□BY□	AC 380	1500	1000	1500	5.4	13.5	14.32	35.8	2.65	25.58(25.6)	5R6-3□
SER13-1R5-20-3□BY□			2000	2500	4.1	10.3	7.16	17.9	1.75	12.08(12.1)	
SER13-1R5-30-3□BY□			3000	3500	4.2	10.5	4.78	11.95	1.14	8.71(8.73)	
SER13-2R0-20-3□BY□		2000	2000	2500	6.5	16.3	9.55	23.88	1.47	17.14(17.16)	8R5-3□
SER13-2R0-30-3□BY□			3000	3500	5.8	14.5	6.5	16.25	1.12	12.08(12.1)	
SER13-3R0-20-3□BY□		3000	2000	2500	9.6	24	14.32	35.8	1.49	25.58(25.6)	013-3□
SER13-3R0-30-3□BY□			3000	3500	8.3	20.8	9.55	23.88	1.15	17.14(17.16)	

Note: 1. The value in () means the one with brake
2. Derating 10% with oil seal used

SES Series servo motor Specific product parameters table

Servo motor model	Voltage	Rated power	Rated speed	Max. speed	Rated current	Instantaneous maximum current	Rated torque	Instantaneous maximum torque	Torque constant	Rotational inertia	Adapting driver EA180-□-
	V	W	rpm	rpm	A	A	Nm	Nm	Nm/A	Kg. cm ² *10 ⁻⁴	
SES04-005-30-2□AY□	AC 220	50	3000	6000	0.6	1.8	0.16	0.48	0.26	0.02(0.02)	0R9-1□
SES04-0R1-30-2□AY□		100	3000	6000	1.1	3.3	0.32	0.96	0.29	0.04(0.04)	1R6-1□
SES06-0R2-30-2□AY□		200	3000	6000	1.6	4.8	0.64	1.92	0.44	0.29(0.34)	1R6-1□
SES06-0R4-30-2□AY□		400	3000	6000	2.3	6.9	1.27	3.81	0.59	0.56(0.61)	2R5-1□
SES08-0R7-30-2□AY□		750	3000	6000	4	12	2.4	7.2	0.653	1.56(1.66)	4R8-2□
SES08-1R0-30-2□AY□		1000	3000	6000	6	18	3.2	9.6	0.538	2.03(2.13)	6R2-2□
SES13-0R8-15-2FBY□		850	1500	3000	6.9	17	5.39	13.8	1.72	13.95(16.1)	011-2B
SES13-0R8-15-3FBY□		850	1500	3000	3.5	8.5	5.39	13.8	1.72	13.95(16.1)	5R6-3B
SES13-1R3-15-3FBY□	AC 380	1300	1500	3000	5.4	14	8.34	23.3	1.78	19.95(22.1)	5R6-3B
SES13-1R8-15-3FBY□		1800	1500	3000	8.4	20	11.5	28.7	1.5	26.1(28.1)	8R5-3B
SES18-2R9-15-3FBY□		2900	1500	3000	11.9	28	18.6	45.1	1.7	46.0 (53.9)	013-3B
SES18-4R4-15-3FBY□		4400	1500	3000	16.5	40.5	28.4	71.1	1.93	67.5 (75.4)	018-3B
SES18-5R5-15-3FBY□		5500	1500	3000	20.8	52	35	87.6	1.8	89.0 (96.9)	021-3B
SES18-7R5-15-3FBY□		7500	1500	3000	25.7	65	48	119	1.92	125.0(133)	026-3B
SES18-3R6-20-3FBY□		3600	2000	2500	9.5	28.5	16.7	50.16	2.1	46.0(53.9)	013-3B

Note: 1. The value in () means the one with brake
2. Derating 10% with oil seal used

EA180 series servo product – optional part

Servo motor encoder cable

Motor model	Name	Extent	Model	appearance design
SER06-0R2-30-2AAY	2500ppr encoder cable with AMP connector and U/V/W line included	□	A10-LP-A000-□	
SER06-0R4-30-2AAY				
SER08-0R7-30-2AAY				
SER08-0R7-20-2AAY				
SER08-1R0-30-2AAY				
SER09-0R7-30-2AAY				
SER06-0R2-30-2BAY	Communication type incremental encoder cable with AMP connector	□	A10-LS-A000-□	
SER06-0R4-30-2BAY				
SER08-0R7-30-2BAY				
SER08-0R7-20-2BAY				
SER08-1R0-30-2BAY				
SER09-0R7-30-2BAY				
SER06-0R2-30-2FAY	Communication type incremental encoder cable with AMP connector	□	A10-LS-A000-□	
SER06-0R4-30-2FAY				
SER08-0R7-30-2FAY				
SER08-0R7-20-2FAY				
SER08-1R0-30-2FAY				
SER09-0R7-30-2FAY				
SER11 0.6~1.8kW SER13 0.75~3.0kW	2500ppr encoder cable with YD28 connector and U/V/W line included	□	A10-LP-H100-□	
SER11 0.6~1.8kW				
SER13 0.75~3.0kW				
SER11 0.6~1.8kW SER13 0.75~3.0kW	Communication type incremental encoder cable with YD28 connector	□	A10-LS-H100-□	
SER11 0.6~1.8kW				
SER13 0.75~3.0kW				
SER11 0.6~1.8kW SER13 0.75~3.0kW	Communication type absolute encoder cable with YD28 connector	□	A10-LA-H100-□	
SER11 0.6~1.8kW				
SER13 0.75~3.0kW				
SES04-005-30-2FAY	Communication type incremental encoder cable with AMP connector	□	A10-LS-A000-□	
SES04-0R1-30-2FAY				
SES06-0R2-30-2FBY				
SES06-0R4-30-2FBY				
SES08-0R7-30-2FBY				
SES08-1R0-30-2FBY				
SES13-0R8-15-3FBY	Communication type incremental encoder cable with CM10 connector	□	A18-LS-H400-□	
SES13-1R3-15-3FBY				
SES13-1R8-15-3FBY				
SES18-2R9-15-3FBY				
SES18-4R4-15-3FBY				
SES18-5R5-15-3FBY				
SES18-7R5-15-3FBY				
SES18-4R4-15-3FBY SES18-5R5-15-3FBY SES18-7R5-15-3FBY	Communication type absolute encoder cable with CM10 connector	□	A18-LA-H400-□	

Servo motor power cable

Motor model	Name	Extent	Model	appearance design
SER06-0R2-30-2DAY	Motor power cable	□	A18-LM-A007-□	
SER06-0R4-30-2DAY	Adapt the following drives: EA180□-0R9-1□ EA180□-1R6-1□ EA180□-2R5-1□ EA180□-4R8-2□ EA180□-6R2-2□			
SER08-0R7-30-2DAY				
SER08-0R7-20-2DAY				
SER09-0R7-30-2DAY				
SES06-0R2-30-2DBY	Motor power cable +Brake cable	□	Motor power cable A18-LM-A007-□ Brake cable A10-LZ-A005-□	
SES06-0R4-30-2DBY	Adapt the following drives: EA180□-0R9-1□ EA180□-1R6-1□ EA180□-2R5-1□ EA180□-4R8-2□ EA180□-6R2-2□			
SES08-0R7-30-2DBY				
SES08-0R7-20-2DBY				
SES08-1R0-30-2DBY				
SER11-0R6-30-2DBY	Motor power cable	□	A18-LM-H115-□	
SER11-1R0-20-2DBY	Adapt the following drives: EA180□-4R8-2□ EA180□-6R2-2□			
SER11-1R2-30-2DBY				
SER13-0R7-20-2DBY				
SER13-1R0-□-2□BY				
SER11-1R6-30-2DBY	Motor power cable +Brake cable	□	A18-LB-H115-□	
SER11-1R0-20-2DBY	Adapt the following drives: EA180□-4R8-2□ EA180□-6R2-2□			
SER11-1R2-30-2DBY				
SER13-0R7-20-2DBY				
SER13-1R0-□-2□BY				
SER11-1R8-30-2DBY	Motor power cable	□	A10-LM-H120-□	
SER13-1R5-□-2□BY	Adapt the following drives: EA180□-011-2□ EA180□-5R8-3□ EA180□-8R8-3□ EA180□-013-3□			
SER13-1R5-□-3□BY				
SER13-2R0-□-3□BY				
SER13-3R0-□-3□BY				
SER11-1R8-30-2DBY	Motor power cable +Brake cable	□	A10-LB-H120-□	
SER13-1R5-□-2□BY	Adapt the following drives: EA180□-011-2□ EA180□-5R8-3□ EA180□-8R8-3□ EA180□-013-3□			
SER13-1R5-□-3□BY				
SER13-2R0-□-3□BY				
SER13-3R0-□-3□BY				
SES13-0R8-15-3FBY	Motor power cable	□	A18-8-LM-M420-□	
SES13-1R3-15-3FBY				
SES13-1R8-15-3FBY				
SES13-2R9-15-3FBY				
SES13-4R4-15-3FBY				
SES13-0R8-15-3FBY	Motor power cable	□	Motor power cable A18-LM-M420-□ Brake cable A18-LZ-H405-□	
SES13-1R3-15-3FBY				
SES13-1R8-15-3FBY				
SES13-2R9-15-3FBY				
SES13-4R4-15-3FBY				
SES18-2R9-15-3FBY	Motor power cable	□	A18-LM-M525-□	
SES13-4R4-15-3FBY				
SES18-2R9-15-3FBY	Motor power cable +Brake cable	□	A10-LM-M220-□ Brake cable A18-LZ-H405-□	
SES13-4R4-15-3FBY				
SES18-2R9-15-3FBY				
SES18-4R4-15-3FBY				
SES18-5R5-15-3FBY				
SES18-7R5-15-3FBY				
SES18-2R9-15-3FBY SES18-4R4-15-3FBY SES18-5R5-15-3FBY SES18-7R5-15-3FBY	Motor power cable	□	A10-LM-M240-□	
SES13-4R4-15-3FBY				
SES18-2R9-15-3FBY	Motor power cable +Brake cable	□	A10-LM-M240-□ Brake cable A18-LZ-H405-□	
SES13-4R4-15-3FBY				
SES18-2R9-15-3FBY				
SES18-4R4-15-3FBY				
SES18-5R5-15-3FBY				
SES18-7R5-15-3FBY				

EA180 series servo product – optional part

Servo drive communication cable

Name	Length	Model	Appearance design
EA180 analog pulse driver Output cable for EA180	1.5m	A10-A0-1.5	
RS232 communication cable between PC and EA180	2.0m	A10-T5-2.0	
CAN & RS485 communication cable between PLC and EA180 or EA180C	2.0m	A10-T2-2.0	
CAN & RS485 communication cable for EA180 or EA180C connection each other	0.3m	A10-T1-0.3	
Terminal resistor for CAN & RS485 communication of EA180 or EA180C	-	A10-T3	
EtherCAT communication cable for EA180E	□m	A10-T4-□	
RS232 communication cable between PC and EA180E	2.0m	A10-T0-2.0	

Configuration table for motor & servo drive & cable

Motor Type	Servo Type	Encoder cable	Motor cable
SER06-0R2-30-2BAY□	EA180□-1R6-1B		
SER06-0R2-30-2FAY□			
SER06-0R4-30-2BAY□	EA180□-2R5-1B		
SER06-0R4-30-2FAY□			
SER08-0R7-30-2BAY□			
SER08-0R7-30-2FAY□			
SER08-0R7-20-2BAY□			
SER08-0R7-20-2FAY□			
SER08-1R0-30-2BAY□			
SER08-1R0-30-2FAY□			
SER13-0R7-20-2FCY□			
SER13-1R0-10-2FBY□			
SER13-1R0-20-2FBY□			
SER13-1R0-30-2FBY□			
SER13-1R5-10-2FBY□			
SER13-1R5-20-2FBY□			
SER13-1R5-30-2FBY□			
SER13-2R0-20-3FBY□			
SER13-2R0-30-3FBY□			
SER13-3R0-20-3FBY□			
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-011-2B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-5R6-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-8R5-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-013-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-021-3B		
SER13-3R0-30-3FBY□			

Note: While Absolute encoder is used, A10-LA-XXXX-m cable must be selected with the absolute position application, and A10-LS-XXXX-m with other application.

Configuration table for motor & servo drive & cable

Motor Type	Servo Type	Encoder cable	Motor cable
SER06-0R2-30-2BAY□	EA180□-0R9-1B		
SER06-0R4-30-2BAY□	EA180□-1R6-1B		
SER06-0R4-30-2FAY□	EA180□-2R5-1B		
SER08-0R7-30-2BAY□	EA180□-1R6-1B		
SER08-0R7-30-2FAY□	EA180□-2R5-1B		
SER08-0R7-20-2BAY□	EA180□-4R8-2B		
SER08-0R7-20-2FAY□			
SER08-1R0-30-2BAY□			
SER08-1R0-30-2FAY□			
SER13-0R7-20-2FCY□			
SER13-1R0-10-2FBY□			
SER13-1R0-20-2FBY□			
SER13-1R0-30-2FBY□			
SER13-1R5-10-2FBY□			
SER13-1R5-20-2FBY□			
SER13-1R5-30-2FBY□			
SER13-2R0-20-3FBY□			
SER13-2R0-30-3FBY□			
SER13-3R0-20-3FBY□			
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-011-2B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-5R6-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-8R5-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-013-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-021-3B		
SER13-3R0-30-3FBY□			
SER13-3R0-30-3FBY□	EA180□-026-3B		
SER13-3R0-30-3FBY□			

Note: While Absolute encoder is used, A10-LA-□-XX-m cable must be selected with the absolute position application, and A10-LS-□-XX-m with other application.